



SEMITRANS® 10

IGBT4 Modules

SKM1200MLI12BE4

Features*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

Typical Applications

- 1500V Solar inverters

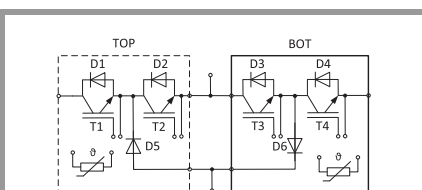
Remarks*

- BOT-Switch
- Recommended $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

Footnotes

¹⁾Please find further technical information on the SEMIKRON website.

Absolute Maximum Ratings				
Symbol	Conditions		Values	Unit
IGBT1				
V _{CES}	T _J = 25 °C		1200	V
I _C	T _J = 175 °C	T _c = 25 °C	2078	A
		T _c = 100 °C	1383	A
I _{Cnom}			1200	A
I _{CRM}			2400	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V, V _{GE} ≤ 15 V, T _J = 150 °C, V _{CES} ≤ 1200 V		10	μs
T _J			-40 ... 175	°C
IGBT2				
V _{CES}	T _J = 25 °C		1200	V
I _C	T _J = 175 °C	T _c = 25 °C	2078	A
		T _c = 100 °C	1383	A
I _{Cnom}			1200	A
I _{CRM}			2400	A
V _{GES}			-20 ... 20	V
t _{psc}	V _{CC} = 800 V, V _{GE} ≤ 15 V, T _J = 150 °C, V _{CES} ≤ 1200 V		10	μs
T _J			-40 ... 175	°C
Diode1				
V _{RRM}	T _J = 25 °C		1200	V
I _F	T _J = 175 °C	T _c = 25 °C	1057	A
		T _c = 100 °C	676	A
I _{FRM}			1800	A
I _{FSM}	t _p = 10 ms, sin 180°, T _J = 25 °C		4128	A
T _J			-40 ... 175	°C
Diode2				
V _{RRM}	T _J = 25 °C		1200	V
I _F	T _J = 175 °C	T _c = 25 °C	1057	A
		T _c = 100 °C	676	A
I _{FRM}			1800	A
I _{FSM}	t _p = 10 ms, sin 180°, T _J = 25 °C		4128	A
T _J			-40 ... 175	°C
Diode5				
V _{RRM}	T _J = 25 °C		1200	V
I _F	T _J = 175 °C	T _c = 25 °C	1328	A
		T _c = 100 °C	848	A
I _{FRM}			2400	A
I _{FSM}	t _p = 10 ms, sin 180°, T _J = 25 °C		5280	A
T _J			-40 ... 175	°C
Module				
T _{stg}	module without TIM		-40 ... 150	°C
V _{isol}	AC sinus 50 Hz, t = 1 min		4000	V



MLI BOT-Switch



SEMITRANS® 10

IGBT4 Modules

SKM1200MLI12BE4

Features*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

Typical Applications

- 1500V Solar inverters

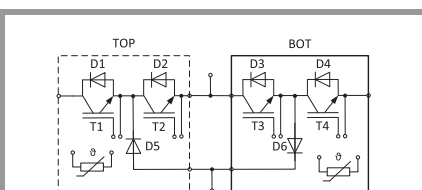
Remarks*

- BOT-Switch
- Recommended $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

Footnotes

¹⁾Please find further technical information on the SEMIKRON website.

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
IGBT1						
V _{CE(sat)}	I _C = 1200 A	T _j = 25 °C		1.80	2.05	V
	V _{GE} = 15 V chiplevel	T _j = 150 °C		2.05	2.30	V
V _{CE0}	chiplevel	T _j = 25 °C		0.87	1.01	V
		T _j = 150 °C		0.77	0.90	V
r _{CE}	V _{GE} = 15 V	T _j = 25 °C		0.78	0.87	mΩ
	chiplevel	T _j = 150 °C		1.07	1.17	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 44.4 mA		5.1	5.8	6.3	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C				5	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		75.0		nF
C _{oes}		f = 1 MHz		7		nF
C _{res}		f = 1 MHz		4.08		nF
Q _G	V _{GE} = - 8 V...+ 15 V			6900		nC
R _{Gint}	T _j = 25 °C			0.9		Ω
t _{d(on)}	V _{CC} = 600 V	T _j = 150 °C		249		ns
t _r	I _C = 1200 A	T _j = 150 °C		83		ns
E _{on}	V _{GE} = +15/-15 V	T _j = 150 °C		108		mJ
	R _{G on} = 1 Ω	T _j = 150 °C				
t _{d(off)}	R _{G off} = 2 Ω	T _j = 150 °C		887		ns
t _f	di/dt _{on} = 15500 A/μs	T _j = 150 °C		130		ns
E _{off}	di/dt _{off} = 7500 A/μs dv/dt = 3300 V/μs	T _j = 150 °C		189		mJ
R _{th(j-c)}	per IGBT				0.021	K/W
R _{th(c-s)}	per IGBT (λgrease= 0.81 W/(m*K))			0.0137		K/W
R _{th(c-s)}	per IGBT, pre-applied phase change material			-		K/W
IGBT2						
V _{CE(sat)}	I _C = 1200 A	T _j = 25 °C		1.80	2.05	V
	V _{GE} = 15 V chiplevel	T _j = 150 °C		2.05	2.30	V
V _{CE0}	chiplevel	T _j = 25 °C		0.87	1.01	V
		T _j = 150 °C		0.77	0.90	V
r _{CE}	V _{GE} = 15 V	T _j = 25 °C		0.78	0.87	mΩ
	chiplevel	T _j = 150 °C		1.07	1.17	mΩ
V _{GE(th)}	V _{GE} = V _{CE} , I _C = 44.4 mA		5.1	5.8	6.3	V
I _{CES}	V _{GE} = 0 V, V _{CE} = 1200 V, T _j = 25 °C				5	mA
C _{ies}	V _{CE} = 25 V V _{GE} = 0 V	f = 1 MHz		75.0		nF
C _{oes}		f = 1 MHz		7		nF
C _{res}		f = 1 MHz		4.08		nF
Q _G	V _{GE} = - 8 V...+ 15 V			6900		nC
R _{Gint}	T _j = 25 °C			0.9		Ω
t _{d(on)}	V _{CC} = 600 V	T _j = 150 °C		422		ns
t _r	I _C = 1200 A	T _j = 150 °C		162		ns
E _{on}	V _{GE} = +15/-15 V	T _j = 150 °C		101		mJ
	R _{G on} = 1 Ω	T _j = 150 °C				
t _{d(off)}	R _{G off} = 5.1 Ω	T _j = 150 °C		1544		ns
t _f	di/dt _{on} = 6400 A/μs	T _j = 150 °C		155		ns
	di/dt _{off} = 7600 A/μs					
E _{off}	dv/dt = 2000 V/μs	T _j = 150 °C		238		mJ
R _{th(j-c)}	per IGBT				0.021	K/W
R _{th(c-s)}	per IGBT (λgrease= 0.81 W/(m*K))			0.0137		K/W
R _{th(c-s)}	per IGBT, pre-applied phase change material			-		K/W



MLI BOT-Switch



IGBT4 Modules

SKM1200MLI12BE4

Features*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

Typical Applications

- 1500V Solar inverters

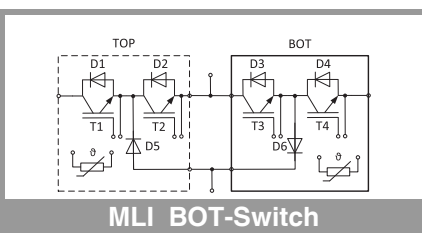
Remarks*

- BOT-Switch
- Recommended $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

Footnotes

¹⁾Please find further technical information on the SEMIKRON website.

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Diode1						
V _F = V _{EC}	I _F = 1200 A	T _j = 25 °C		2.46	2.82	V
	V _{GE} = 0 V	T _j = 150 °C		2.51	2.86	V
	chiplevel					
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		0.97	1.10	mΩ
		T _j = 150 °C		1.34	1.47	mΩ
I _{RRM}	I _F = 1200 A	T _j = 150 °C		595		A
Q _{rr}	di/dt _{off} = 6400 A/μs	T _j = 150 °C		127		μC
	V _{CC} = 600 V					
E _{rr}	V _{GE} = +15/-15 V	T _j = 150 °C		76		mJ
R _{th(j-c)}	per diode				0.057	K/W
R _{th(c-s)}	per Diode (λgrease= 0.81 W/(m*K))			0.0178		K/W
R _{th(c-s)}	per Diode, pre-applied phase change material			-		K/W
Diode2						
V _F = V _{EC}	I _F = 1200 A	T _j = 25 °C		2.46	2.82	V
	V _{GE} = 0 V	T _j = 150 °C		2.51	2.86	V
	chiplevel					
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		0.97	1.10	mΩ
		T _j = 150 °C		1.34	1.47	mΩ
I _{RRM}	I _F = 1200 A	T _j = 150 °C		595		A
Q _{rr}	di/dt _{off} = 6400 A/μs	T _j = 150 °C		127		μC
	V _R = 600 V					
E _{rr} 1)	V _{GE} = +15/-15 V	T _j = 150 °C		-		mJ
R _{th(j-c)}	per diode				0.057	K/W
R _{th(c-s)}	per Diode (λgrease= 0.81 W/(m*K))			0.0178		K/W
R _{th(c-s)}	per Diode, pre-applied phase change material			-		K/W
Diode5						
V _F = V _{EC}	I _F = 1200 A	T _j = 25 °C		2.20	2.52	V
	chiplevel	T _j = 150 °C		2.15	2.47	V
V _{F0}	chiplevel	T _j = 25 °C		1.30	1.50	V
		T _j = 150 °C		0.90	1.10	V
r _F	chiplevel	T _j = 25 °C		0.75	0.85	mΩ
		T _j = 150 °C		1.04	1.14	mΩ
I _{RRM}	I _F = 1200 A	T _j = 150 °C		1022		A
Q _{rr}	di/dt _{off} = 15500 A/μs	T _j = 150 °C		194		μC
	V _R = 600 V					
E _{rr}	V _{GE} = +15/-15 V	T _j = 150 °C		96		mJ
R _{th(j-c)}	per diode				0.046	K/W
R _{th(c-s)}	per Diode (λgrease= 0.81 W/(m*K))			0.0164		K/W
R _{th(c-s)}	per Diode, pre-applied phase change material			-		K/W





SEMITRANS® 10

IGBT4 Modules

SKM1200MLI12BE4

Features*

- High efficient MLI topology
- Symmetrical current sharing
- Low-inductive module design
- High mechanical robustness
- UL recognized, file no. E63532

Typical Applications

- 1500V Solar inverters

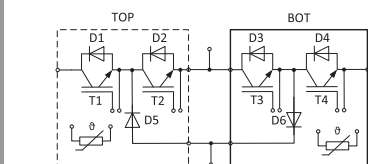
Remarks*

- BOT-Switch
- Recommended $T_{jop} = -40 \dots 150^\circ\text{C}$
- IGBT1 : outer IGBTs T1 & T4
- IGBT2 : inner IGBTs T2 & T3
- Diode1 : outer diodes D1 & D4
- Diode2 : inner diodes D2 & D3
- Diode5 : clamping diodes D5 & D6

Footnotes

¹⁾Please find further technical information on the SEMIKRON website.

Characteristics						
Symbol	Conditions		min.	typ.	max.	Unit
Module						
L _{sCE1}				10		nH
L _{sCE2}				50		nH
R _{CC'+EE'}	measured per switch	T _C = 25 °C		0.1		mΩ
		T _C = 125 °C		0.15		mΩ
R _{th(c-s)1}	calculated without thermal coupling (λ _{grease} =0.81 W/(m*K))			0.0031		K/W
R _{th(c-s)2}	including thermal coupling, T _s underneath module (λ _{grease} =0.81 W/(m*K))			0.005		K/W
R _{th(c-s)2}	including thermal coupling, T _s underneath module, pre-applied phase change material			-		K/W
M _s	to heat sink M5		4		6	Nm
M _t		to terminals M8	8		10	Nm
		to terminals M4	1.8		2.1	Nm
w					1250	g
Temperature Sensor						
R ₁₀₀	T _C =100°C (R ₂₅ =5 kΩ)			493 ± 5%		Ω
B _{100/125}	R(T)=R ₁₀₀ exp[B _{100/125} (1/T-1/T ₁₀₀)]; T[K];			3550 ±2%		K



MLI BOT-Switch

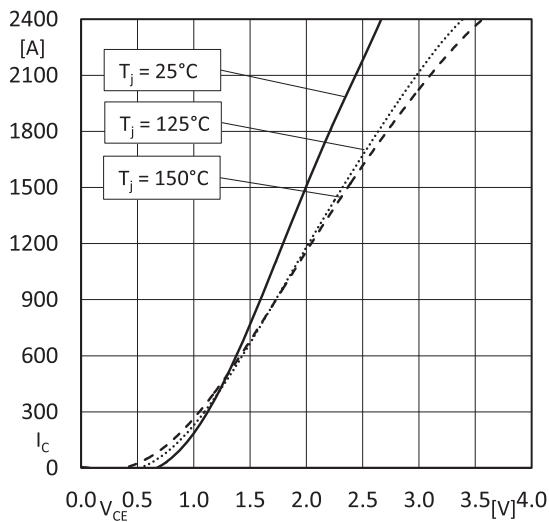


Fig. 1: Typ. IGBT1 output characteristics $I_C=f(V_{CE})$, $V_{GE}=15V$ (chipelevel)

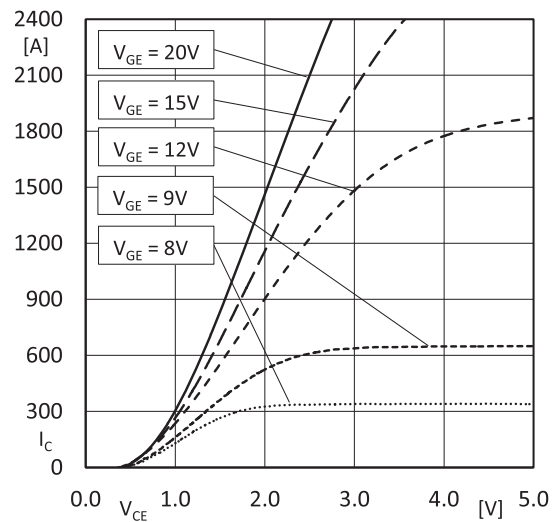


Fig. 2: Typ. IGBT1 output characteristics $I_C=f(V_{CE})$, $T_j=150^\circ C$ (chipelevel)

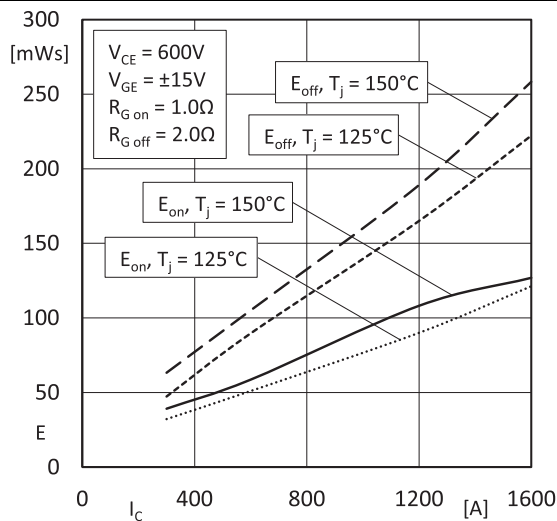


Fig. 3: Typ. IGBT1 switching losses $E=f(I_C)$

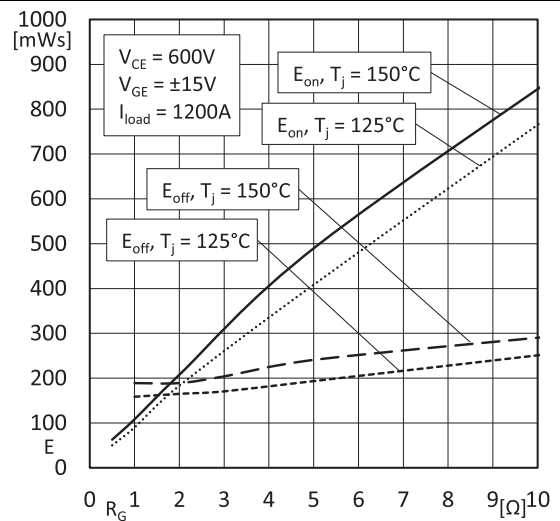


Fig. 4: Typ. IGBT1 switching losses $E=f(R_G)$

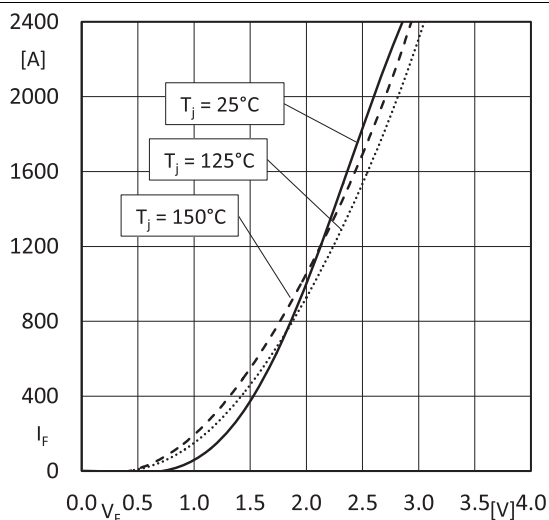


Fig. 5: Typ. Diode5 forward characteristics $I_F=f(V_F)$ (chipelevel)

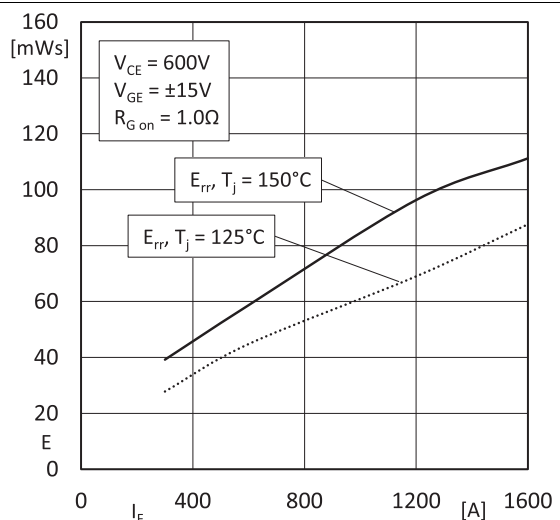


Fig. 6: Typ. Diode5 switching losses $E=f(I_F)$

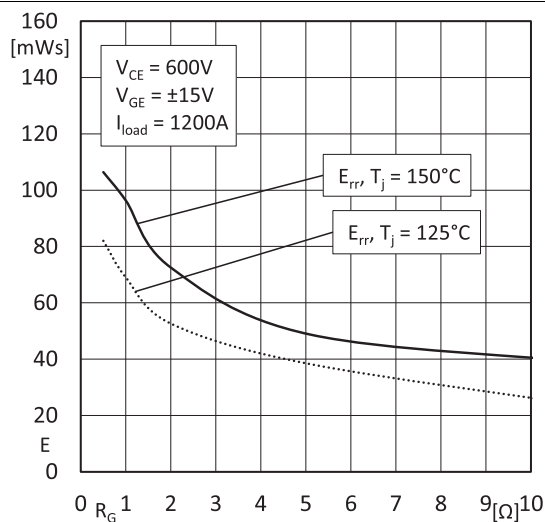


Fig. 7: Typ. Diode5 switching losses $E=f(R_G)$

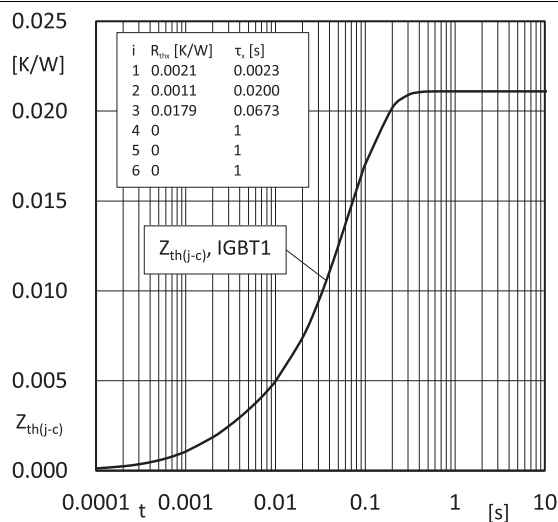


Fig. 8: IGBT1 transient thermal impedance

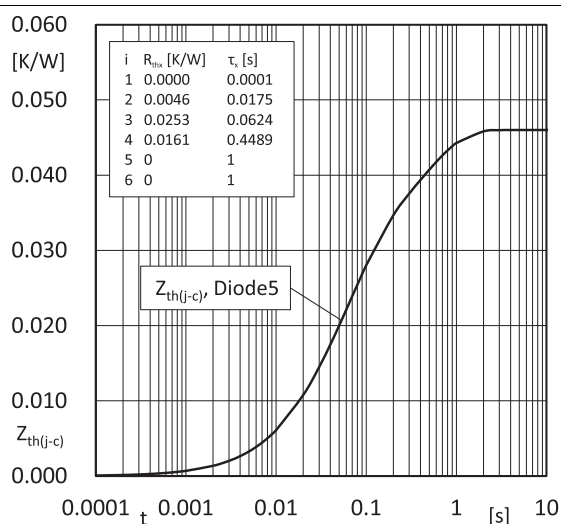


Fig. 9: Diode5 transient thermal impedance

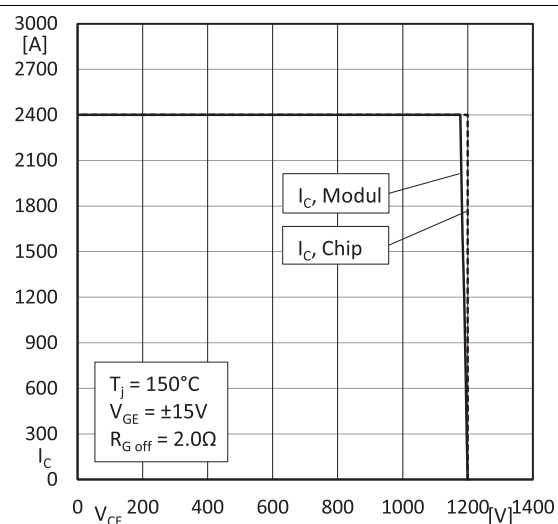


Fig. 10: RBSOA IGBT1

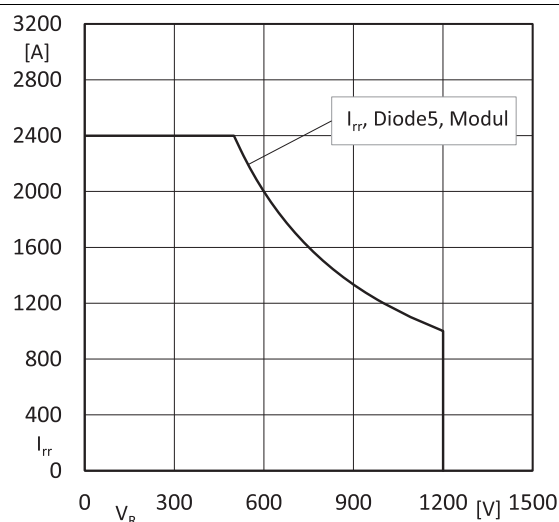


Fig. 11: RBSOA Diode5

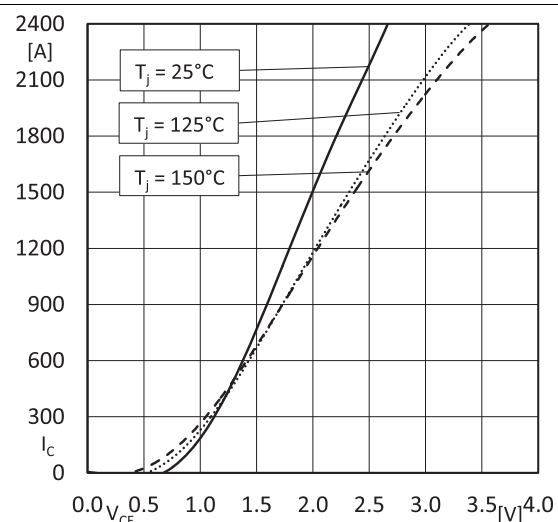


Fig. 12: Typ. IGBT2 output characteristics $I_C=f(V_{CE})$, $V_{GE}=15V$ (chipelevel)

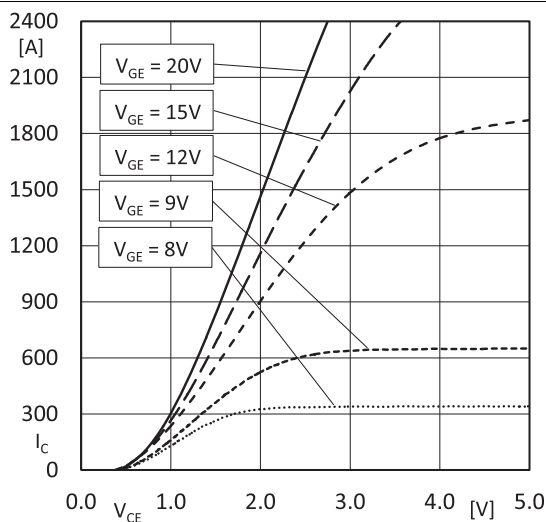


Fig. 13: Typ. IGBT2 output characteristics $I_C=f(V_{CE})$, $T_J=150^\circ\text{C}$ (chipelevel)

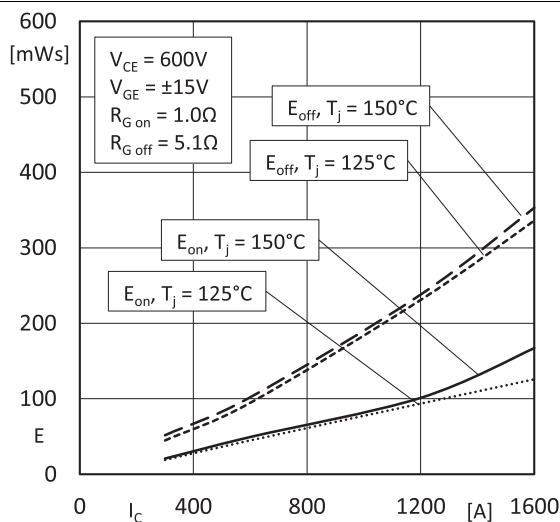


Fig. 14: Typ. IGBT2 switching losses $E=f(I_C)$

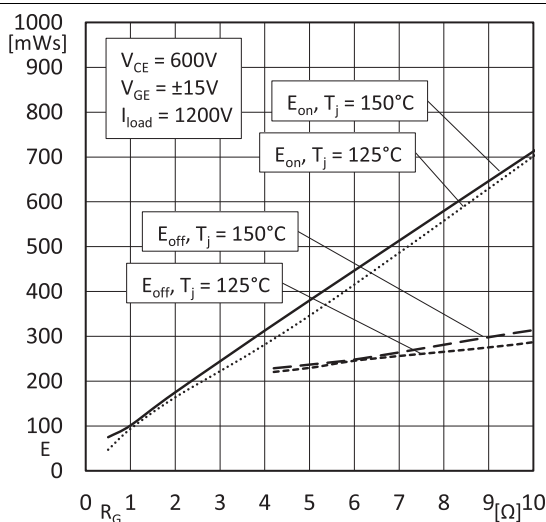


Fig. 15: Typ. IGBT2 switching losses $E=f(R_G)$

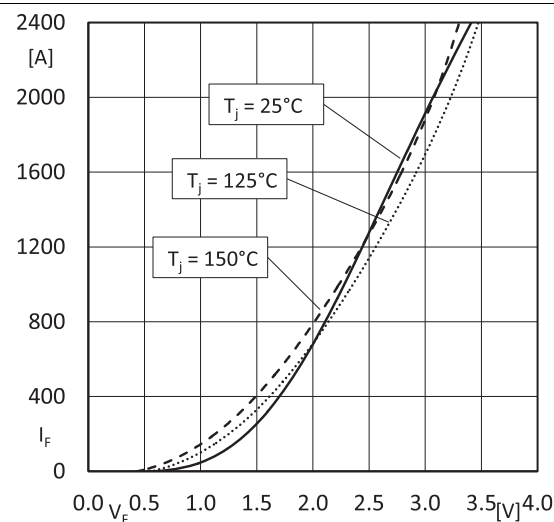


Fig. 16: Typ. Diode1 forward characteristics $I_F=f(V_F)$ (chipelevel)

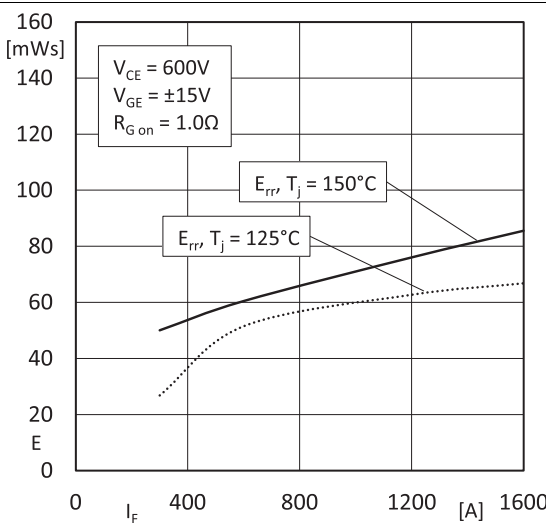


Fig. 17: Typ. Diode1 switching losses $E=f(I_F)$

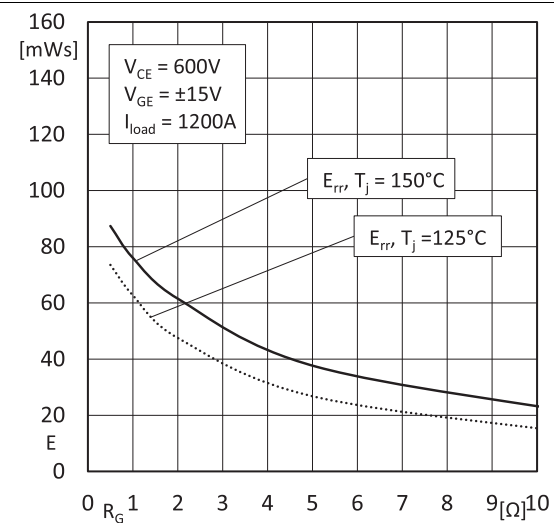


Fig. 18: Typ. Diode1 switching losses $E=f(R_G)$

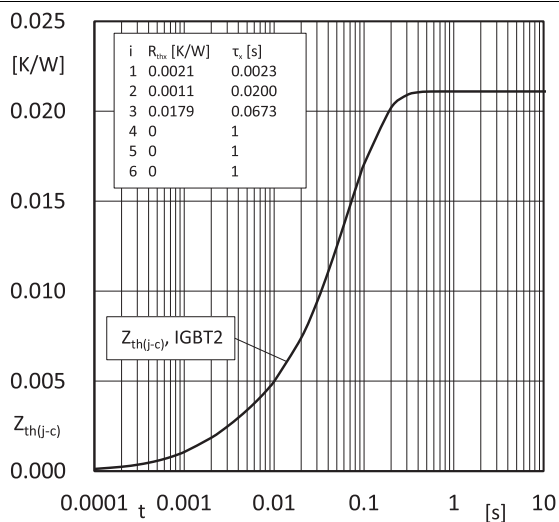


Fig. 19: IGBT2 transient thermal impedance

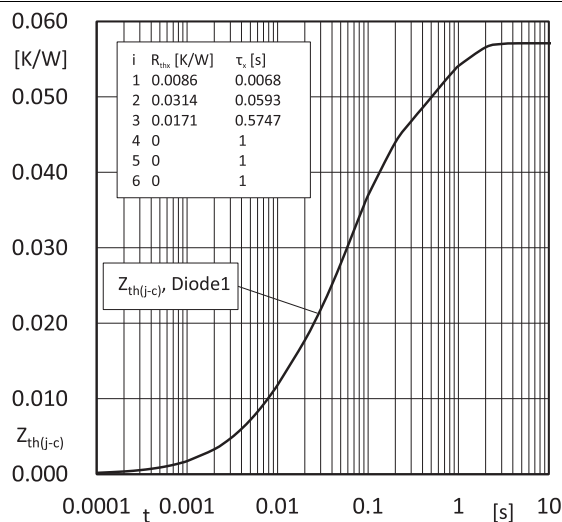


Fig. 20: Diode1 transient thermal impedance

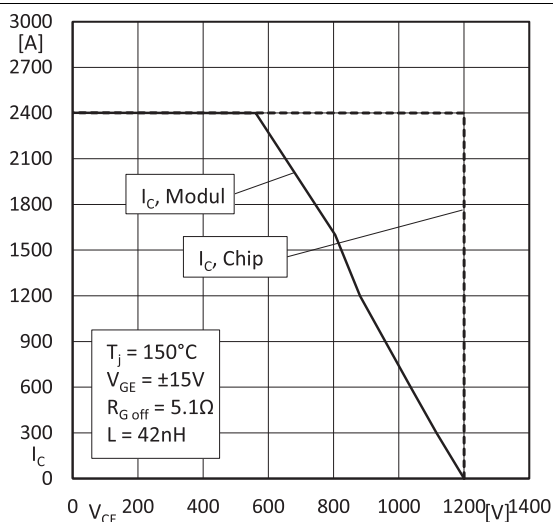


Fig. 21: RBSOA IGBT2

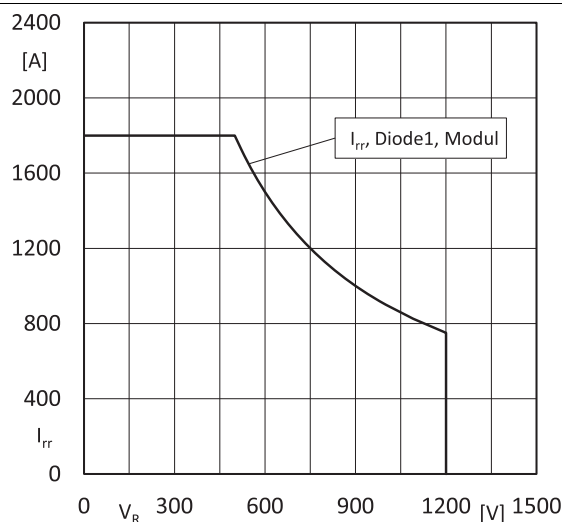


Fig. 22: RBSOA Diode1

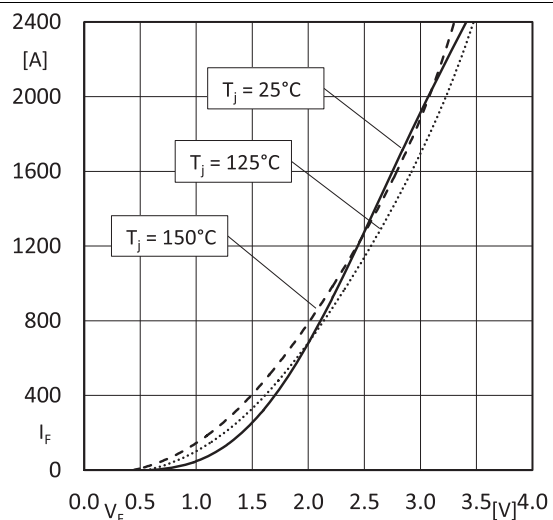


Fig. 23: Typ. Diode2 forward characteristics $I_F=f(V_F)$ (chipevel)

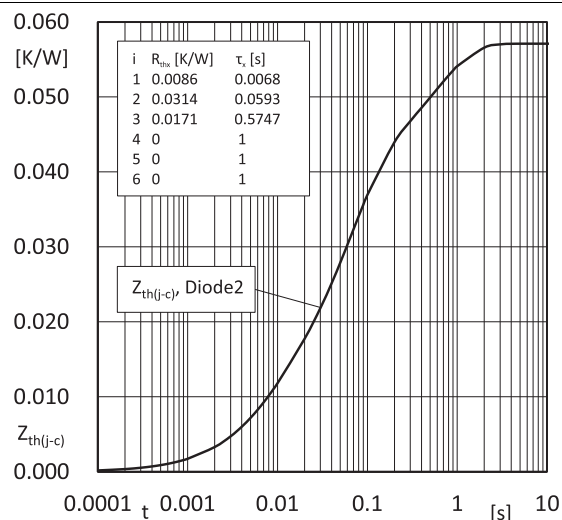


Fig. 24: Diode2 transient thermal impedance

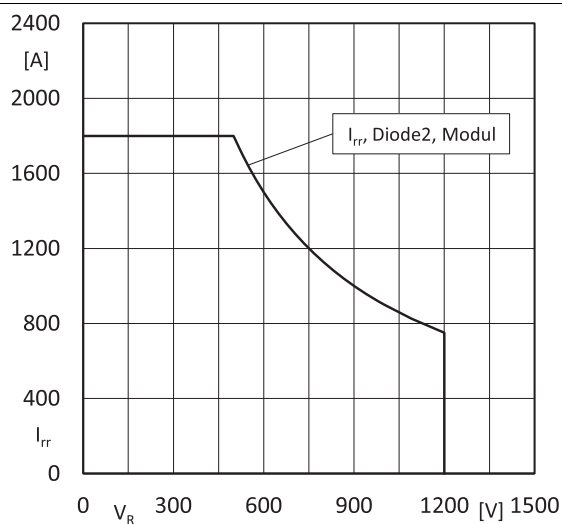


Fig. 25: RBSOA Diode2

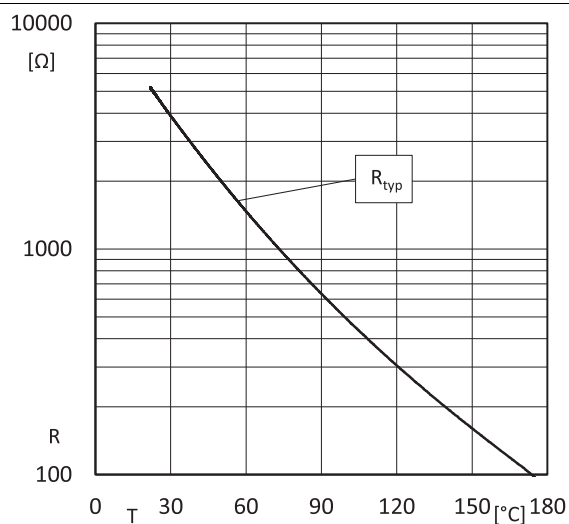
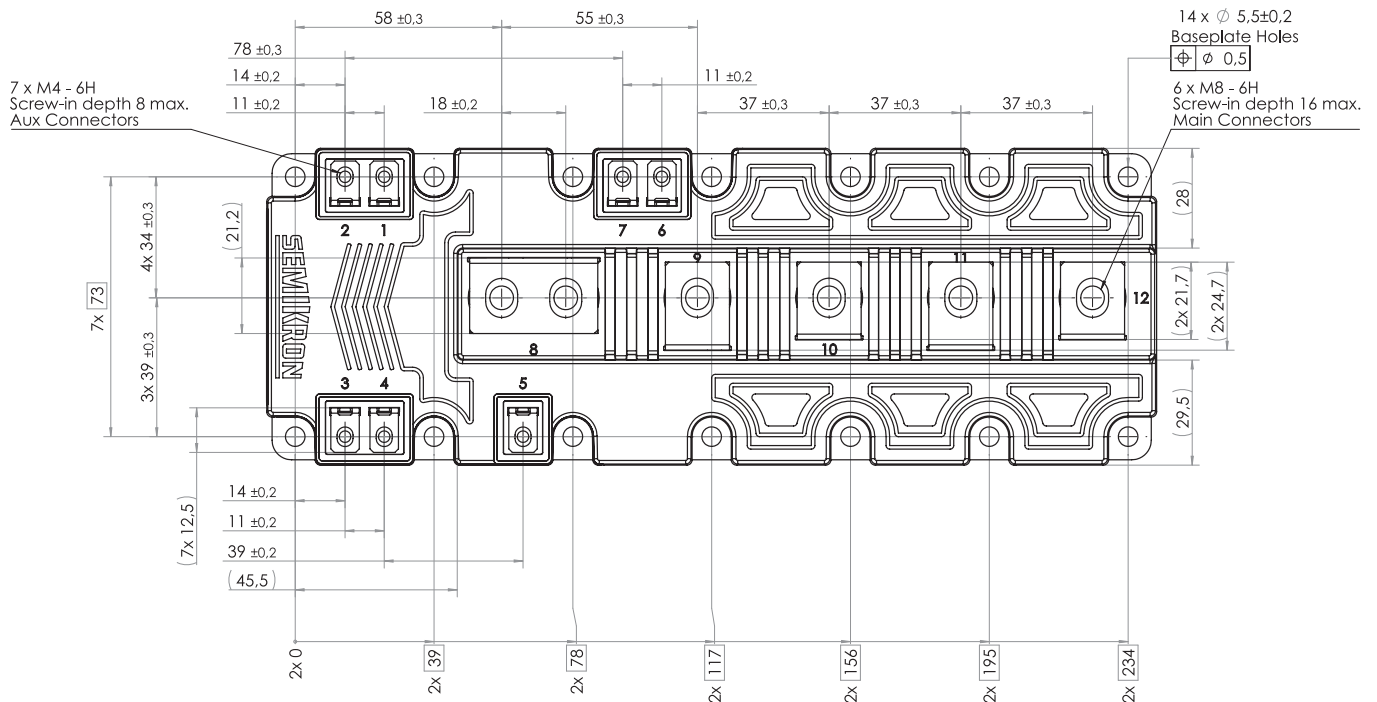
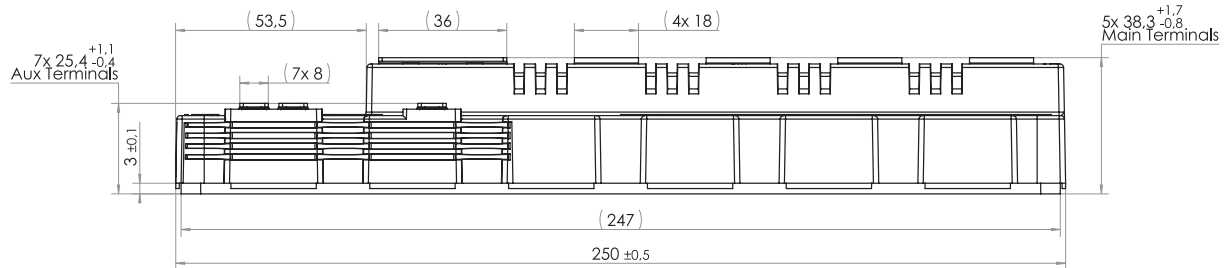
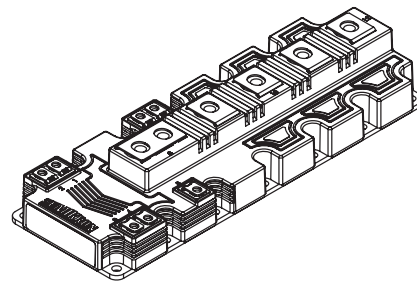
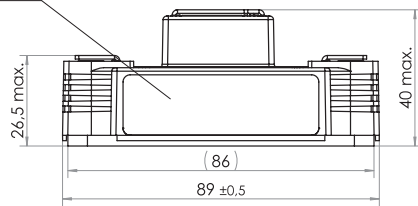


Fig. 26: Typ. NTC characteristics

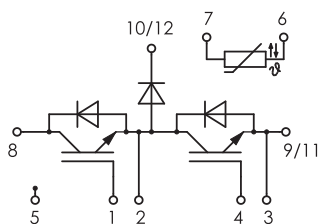
SKM1200MLI12BE4

Module label



- Dimensions in mm
- General tolerances ± 0.5 mm

SEMITRANS 10



BOT MLI

This is an electrostatic discharge sensitive device (ESDS), international standard IEC 60747-1, chapter IX.

***IMPORTANT INFORMATION AND WARNINGS**

The specifications of SEMIKRON products may not be considered as guarantee or assurance of product characteristics ("Beschaffenheitsgarantie"). The specifications of SEMIKRON products describe only the usual characteristics of products to be expected in typical applications, which may still vary depending on the specific application. Therefore, products must be tested for the respective application in advance. Application adjustments may be necessary. The user of SEMIKRON products is responsible for the safety of their applications embedding SEMIKRON products and must take adequate safety measures to prevent the applications from causing a physical injury, fire or other problem if any of SEMIKRON products become faulty. The user is responsible to make sure that the application design is compliant with all applicable laws, regulations, norms and standards. Except as otherwise explicitly approved by SEMIKRON in a written document signed by authorized representatives of SEMIKRON, SEMIKRON products may not be used in any applications where a failure of the product or any consequences of the use thereof can reasonably be expected to result in personal injury. No representation or warranty is given and no liability is assumed with respect to the accuracy, completeness and/or use of any information herein, including without limitation, warranties of non-infringement of intellectual property rights of any third party. SEMIKRON does not assume any liability arising out of the applications or use of any product; neither does it convey any license under its patent rights, copyrights, trade secrets or other intellectual property rights, nor the rights of others. SEMIKRON makes no representation or warranty of non-infringement or alleged non-infringement of intellectual property rights of any third party which may arise from applications. Due to technical requirements our products may contain dangerous substances. For information on the types in question please contact the nearest SEMIKRON sales office. This document supersedes and replaces all information previously supplied and may be superseded by updates. SEMIKRON reserves the right to make changes.